

PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

1. FIR TREE PUSH IN FORCE: REF. 10 LBS MAX IN A 6.5mm

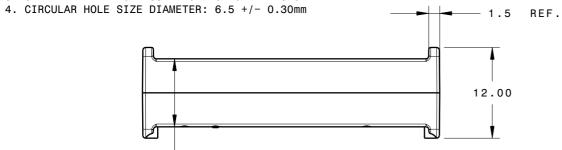
HOLE AND A PLATE THICKNESS OF 1.8mm

2. FIR TREE PULL OUT FORCE: REF. 30 LBS MIN IN A 6.5mm

— 9.0 REF.

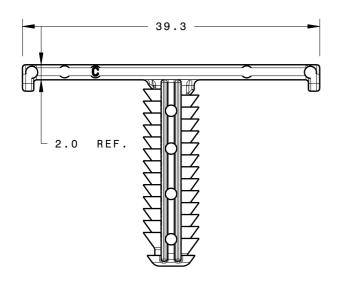
HOLE AND A PLATE THICKNESS OF 1.8mm

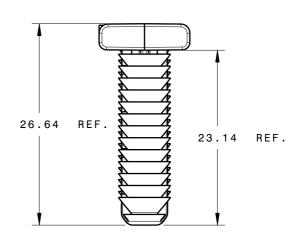
3. SHEET METAL THICKNESS RANGE: 0.70mm - 18.0mm





Isometric view Scale: 1:1

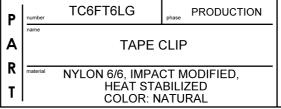




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101	S. ADAMS	3/20/2007	MENOMONEE FALLS, WI.				
R S							



D I M E N S I O N	TOLERANCES	$.XXXX = \pm 0.25$ $.XXX = \pm 0.50$ $.XX = \pm 1.00$ $.X = \pm 2.00$ $\angle = \pm 0.50$ unless otherwise specified	
N S	units	millimeters	



D	FORMAT AH VERSION J	CA <sup>T</sup>	TIA V5	2:1			
R	A- SIZE (landscape)_N01 previous drawing number						
A W	<b>W</b> S. ADAMS 12/07/07  By J. PASSILLA 12/07/07  By J. PASSILLA 12/07/07						
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